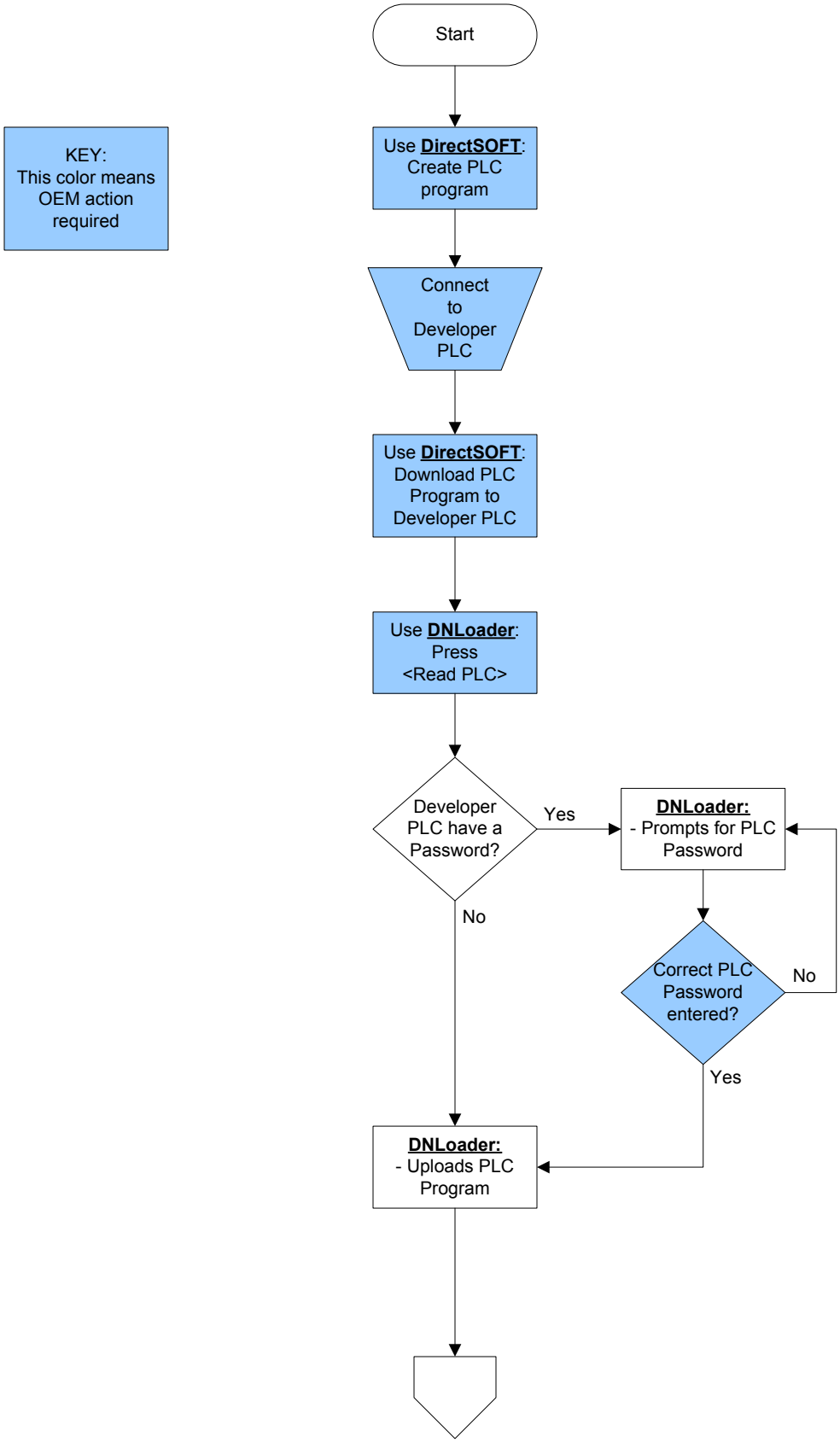
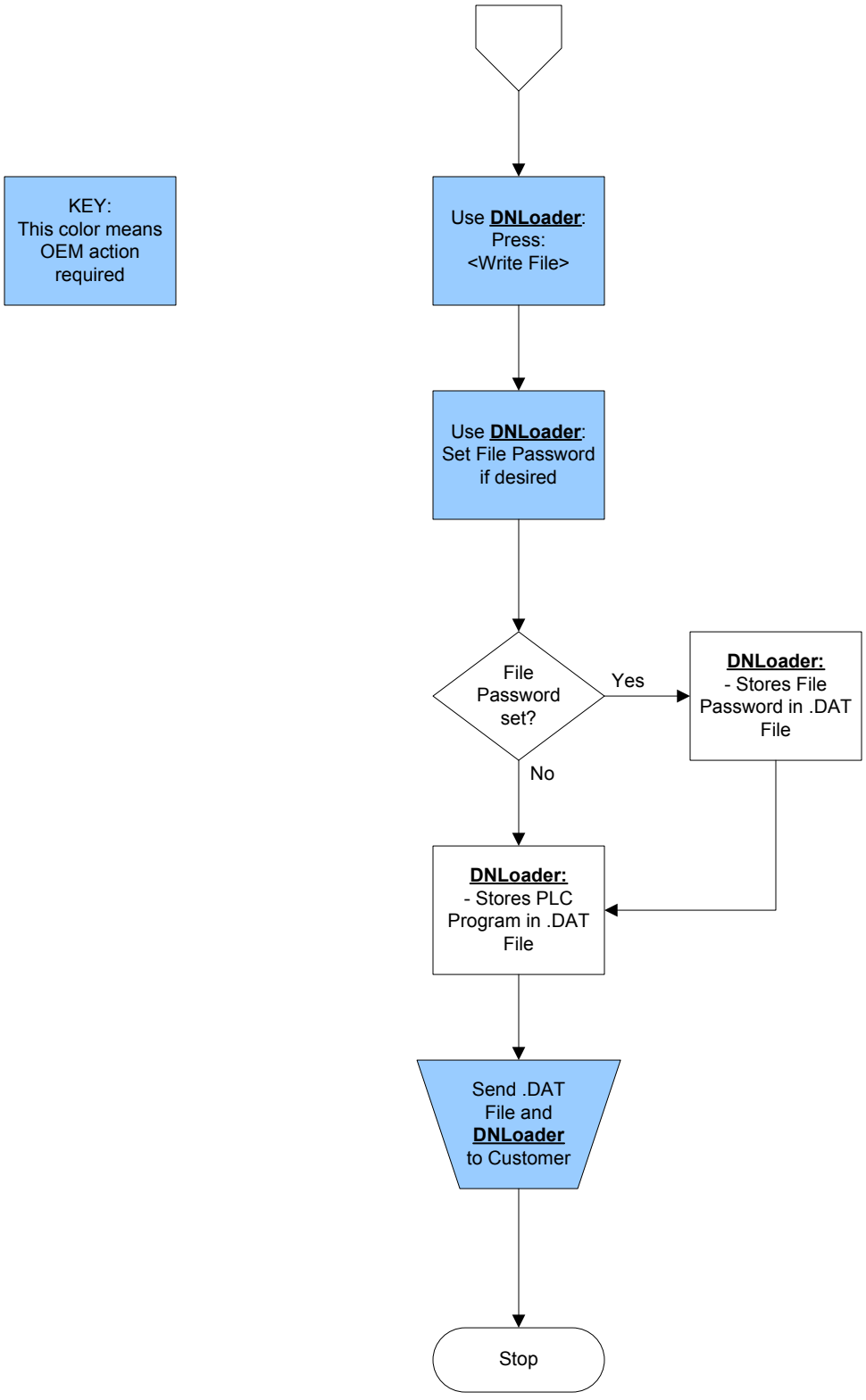
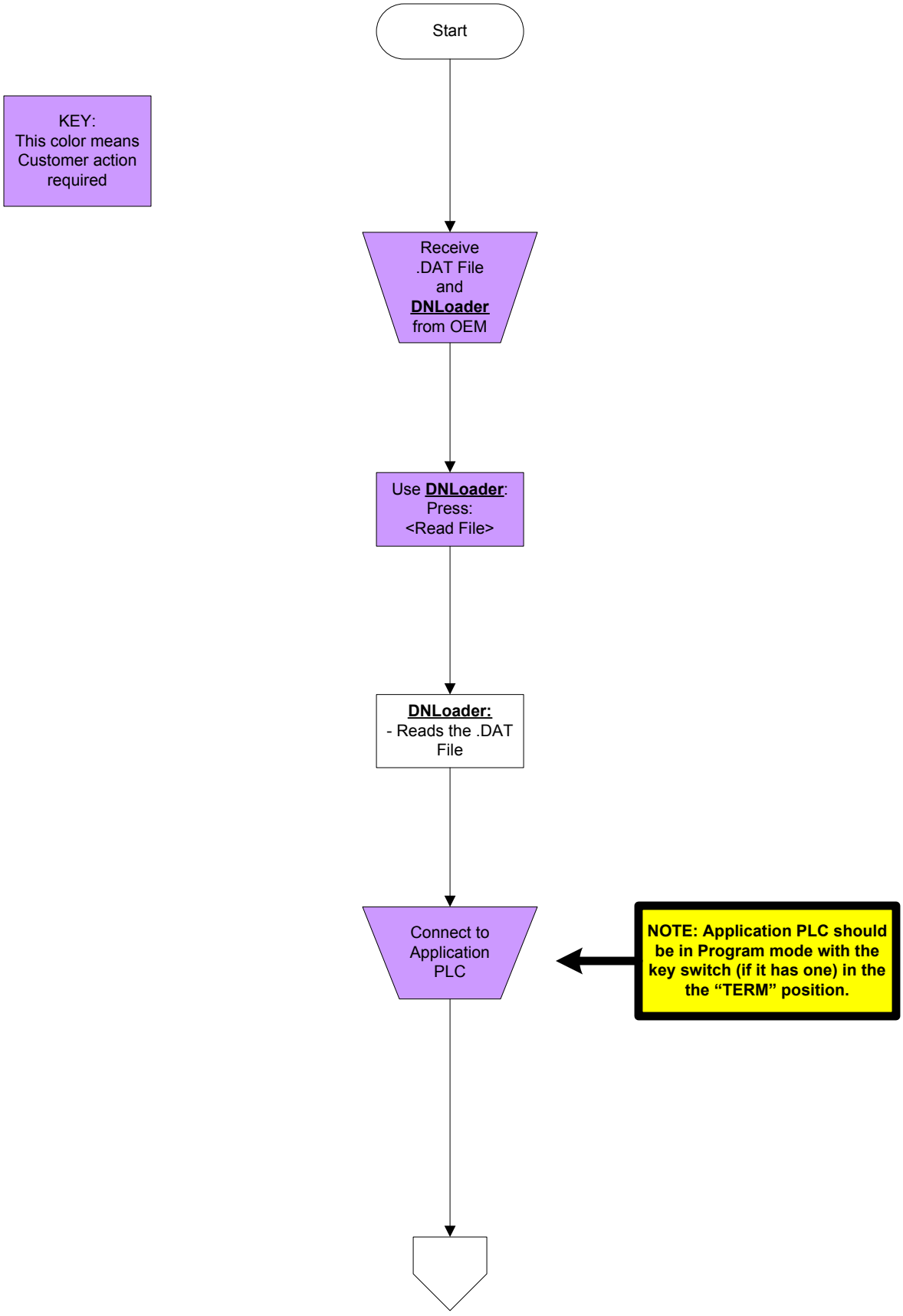
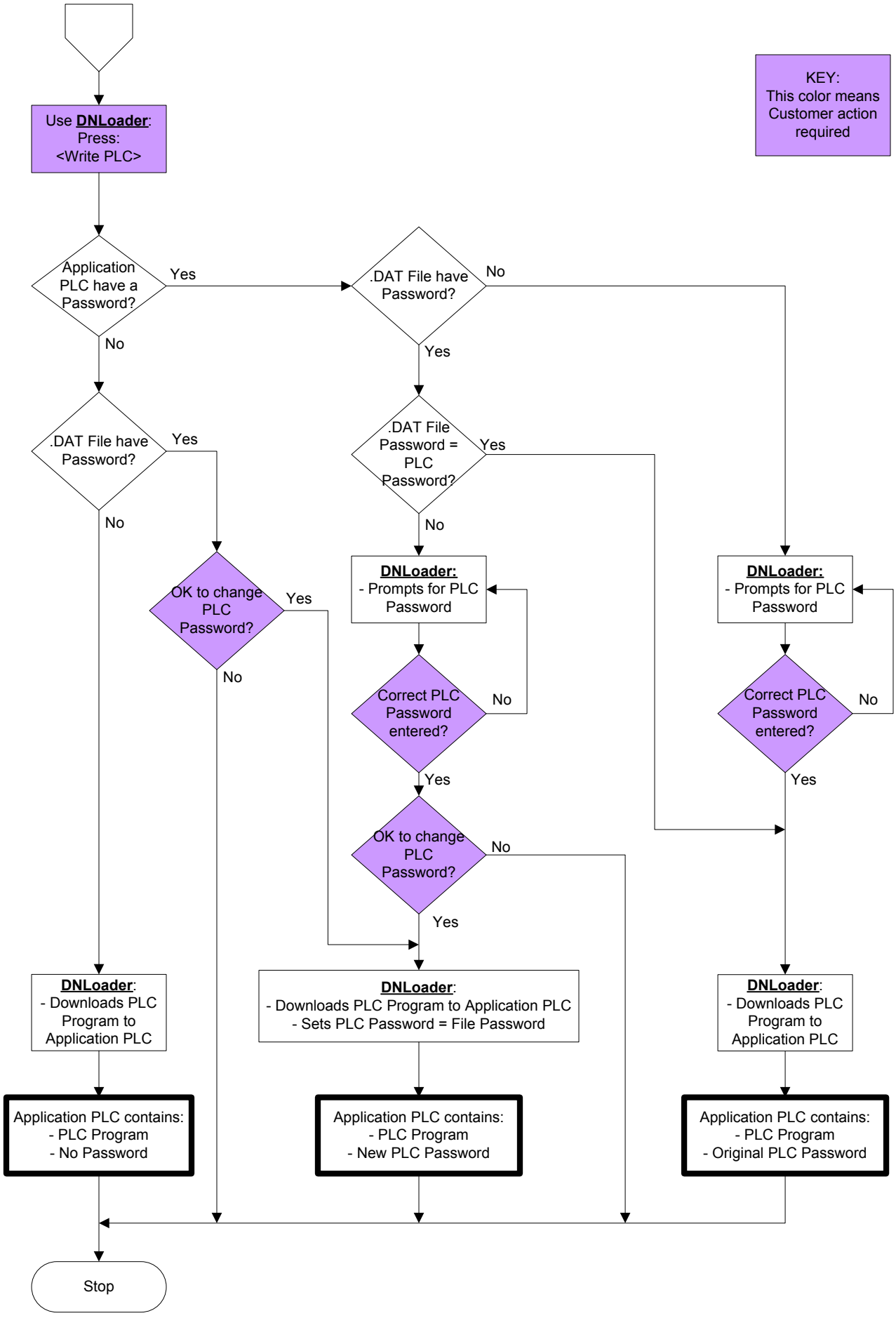
OEM ACTION:
Create a DNLoader .DAT File




KEY:
This color means OEM action required
Use DNLoader:
Press:
<Write File>
Use DNLoader:
Set File Password if desired
File Password set?
Yes
DNLoader:
- Stores File Password in .DAT File
No
DNLoader:
- Stores PLC Program in .DAT File
Send .DAT File and DNLoader to Customer
Stop

CUSTOMER ACTION:
Download DNLoader .DAT File to Application PLC




KEY:
This color means Customer action required
Use DNLoader: Press: <Write PLC>
Application PLC have a Password?
Yes
No
.DAT File have Password?
No
Yes
.DAT File have Password?
Yes
No
OK to change PLC Password?
Yes
No
.DAT File Password = PLC Password?
Yes
No
DNLoader: - Prompts for PLC Password
Correct PLC Password entered?
No
Yes
OK to change PLC Password?
No
Yes
DNLoader: - Prompts for PLC Password
Correct PLC Password entered?
No
Yes
DNLoader: - Downloads PLC Program to Application PLC
DNLoader: - Downloads PLC Program to Application PLC - Sets PLC Password = File Password
DNLoader: - Downloads PLC Program to Application PLC
Application PLC contains: - PLC Program - No Password
Application PLC contains: - PLC Program - New PLC Password
Application PLC contains: - PLC Program - Original PLC Password
Stop